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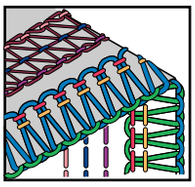
COMBINATION

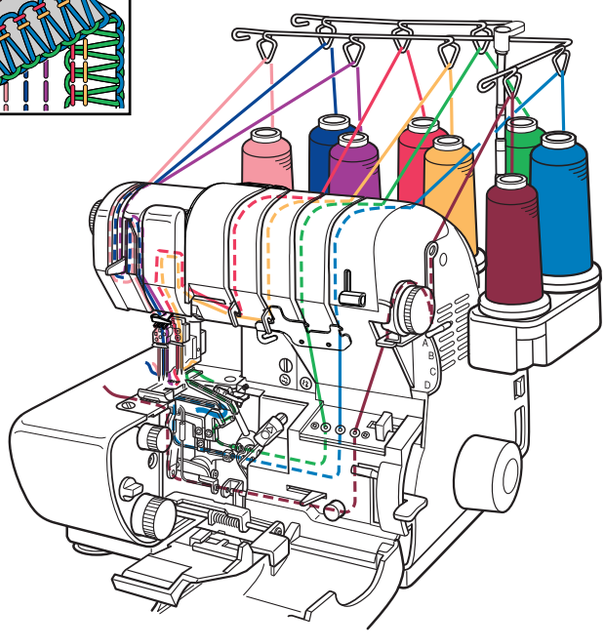
8-Thread

Triple Cover + 4-Thread Overlock

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	3	7.5	A	O	4-6	COVER

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		



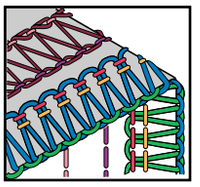


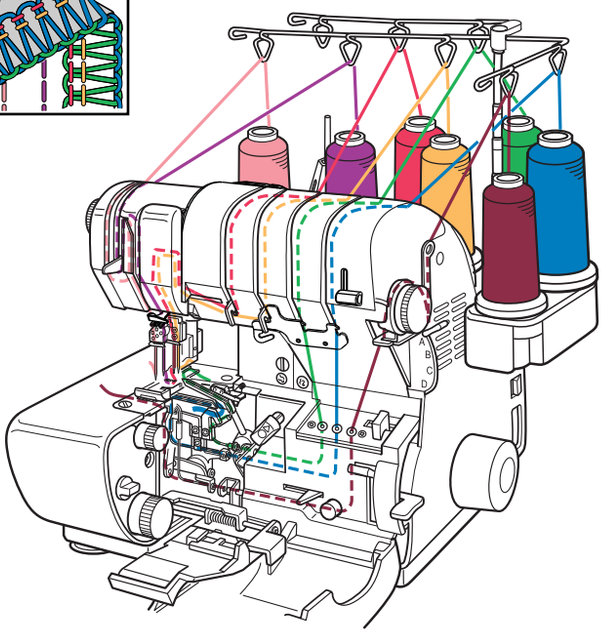
7-Thread

Cover Stitch Wide + 4-Thread Overlock

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	3	7.5	A	O	4-6	COVER

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		



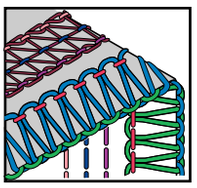


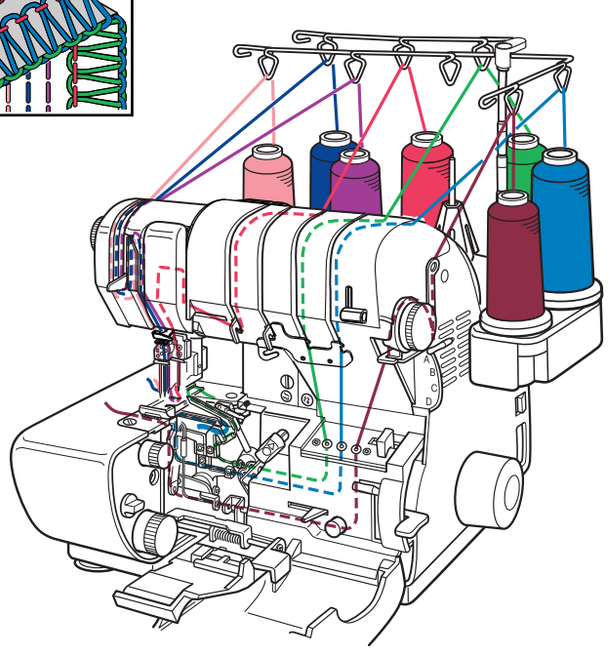
7-Thread

Triple Cover + 3-Thread Overlock Wide

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	3	7.5	A	O	4-6	COVER

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		



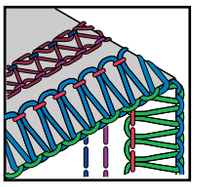


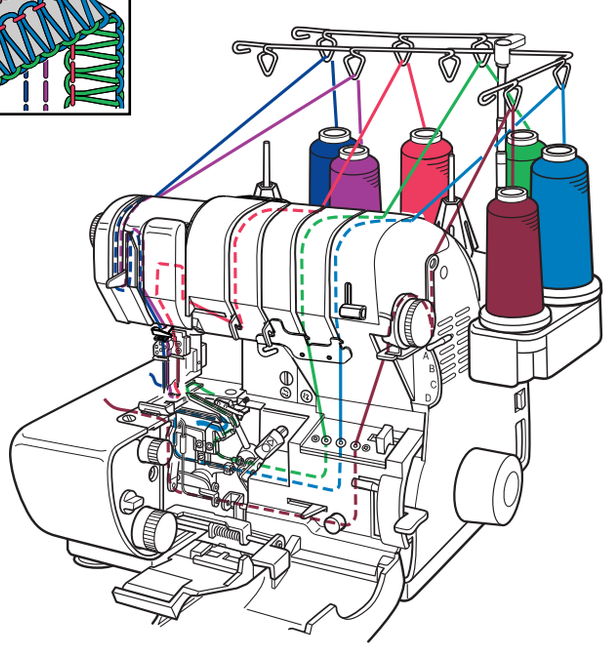
6-Thread

Cover Narrow Right + 3-Thread Overlock Wide

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	3	7.5	A	O	4-6	COVER

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		





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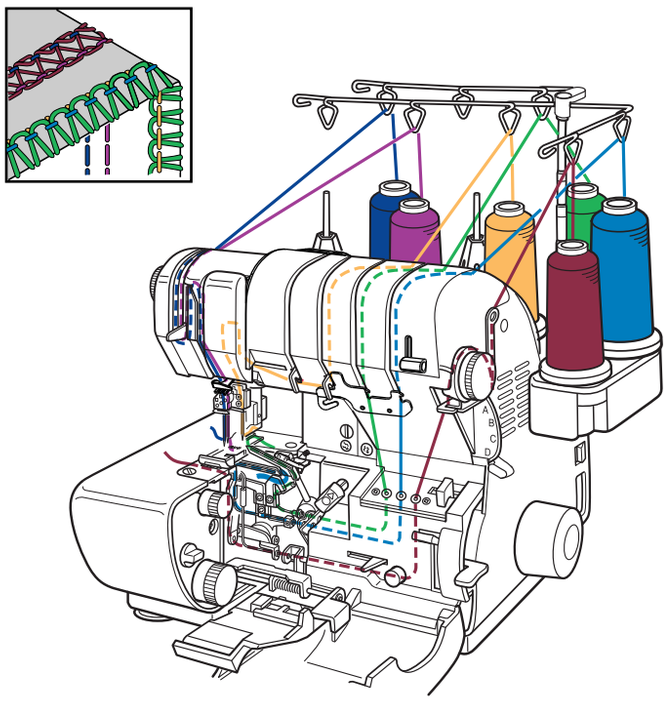
COMBINATION

6-Thread

Cover Narrow Right + 3-Thread Rolled Edge

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	2R	3.5	D	O	4-6	COVER

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

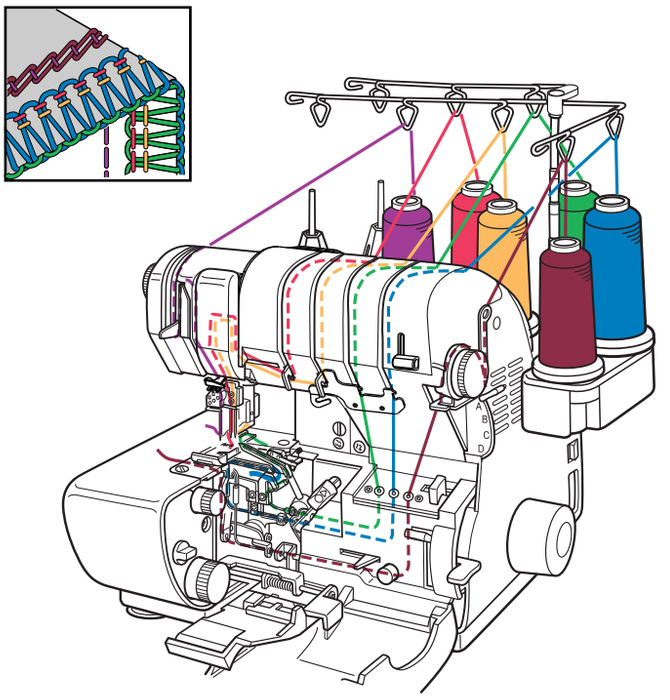


6-Thread

Chain Stitch + 4-Thread Overlock

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	3	7.5	A	O	4-6	CHAIN

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

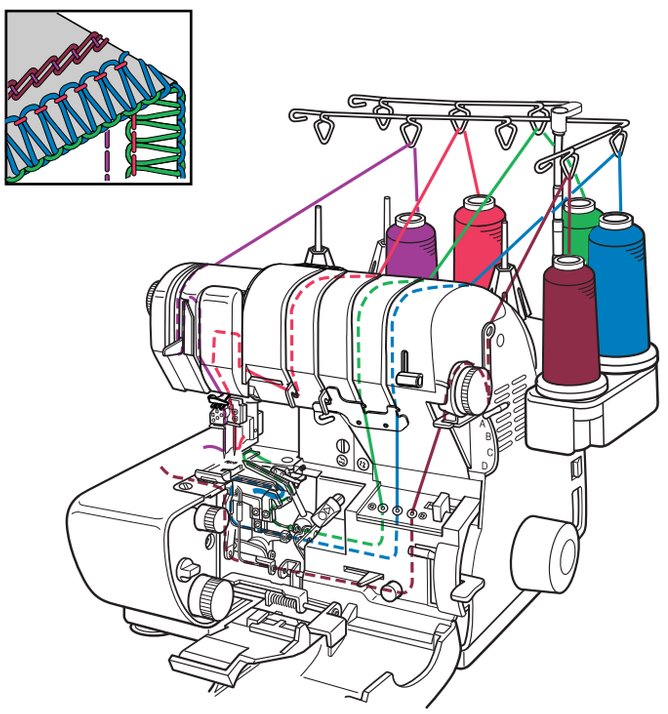


5-Thread

Chain Stitch + 3-Thread Overlock Wide

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	3	7.5	A	O	4-6	CHAIN

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

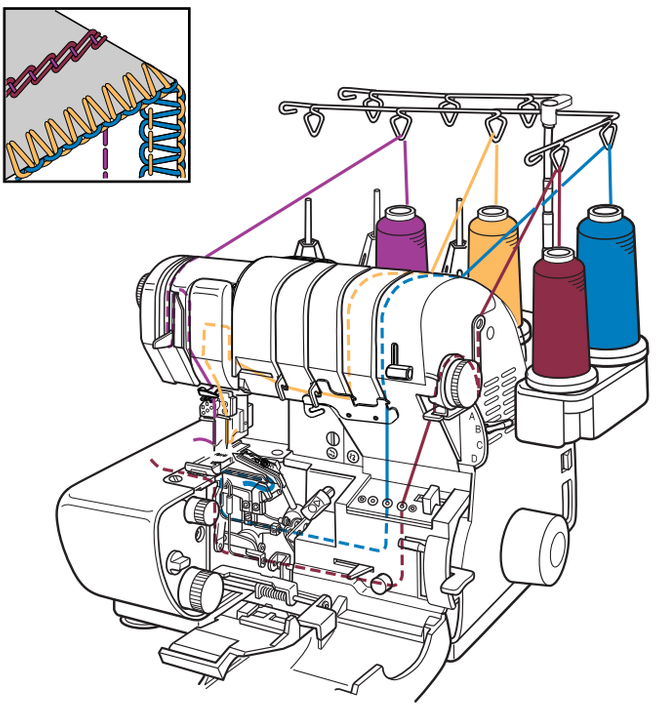


4-Thread

Chain Stitch + 2-Thread Overlock Narrow

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	3	3.5	B	O	4-6	CHAIN

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		



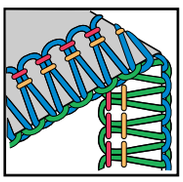
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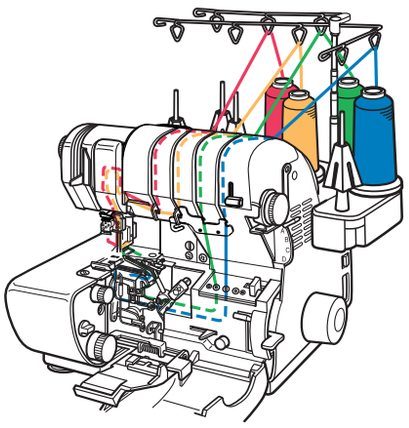
OVERLOCK

4-Thread Overlock

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	2.5-3.5	6.5-7.5	A	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down up	up		

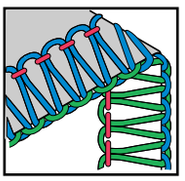


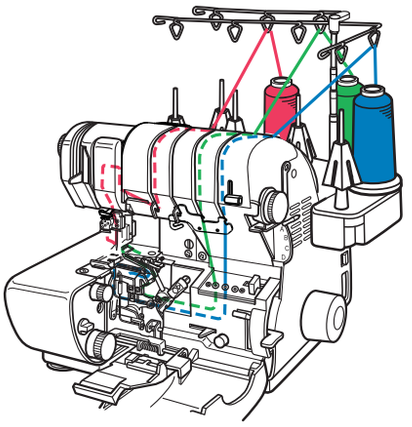


3-Thread Overlock-Wide

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	2-3	7.5	A	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down up	up		

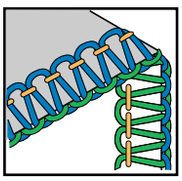


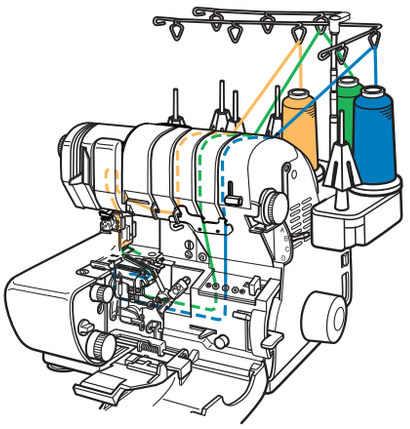


3-Thread Overlock-Narrow

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	2.5-3.5	3.0	B	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down up	up		

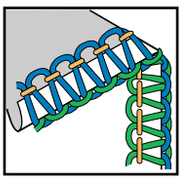


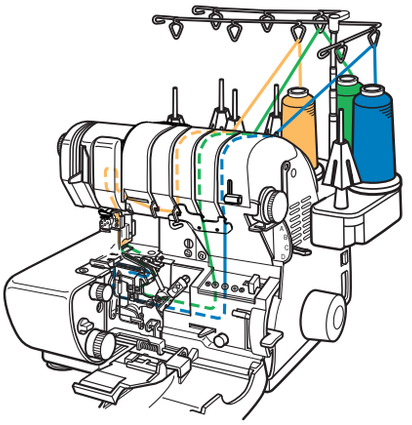


3-Thread Overlock-Narrow Hem

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	1.0-1.5R	3.0	C	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down up	up		

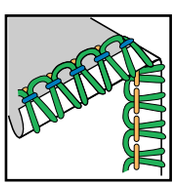


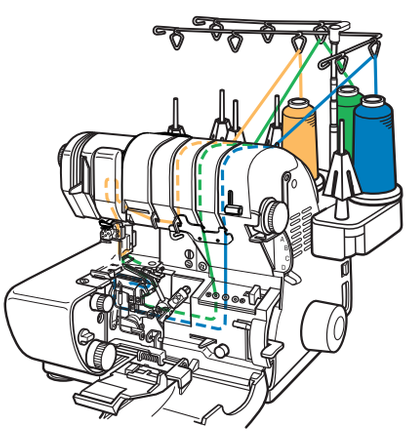


3-Thread Overlock-Rolled Edge

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	1.5R	3.5	D	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down up	up		





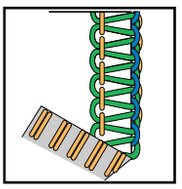
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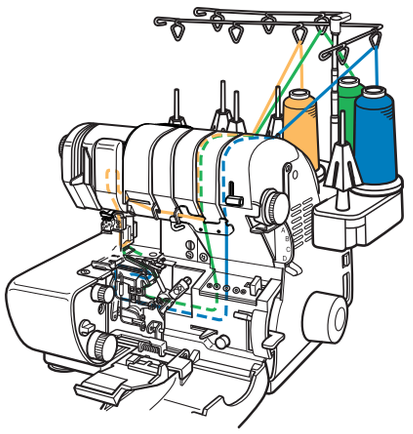
OVERLOCK

3-Thread Flatlock-Narrow

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	2-3	3.0-3.5	D	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

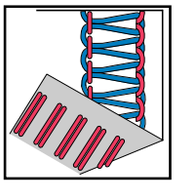


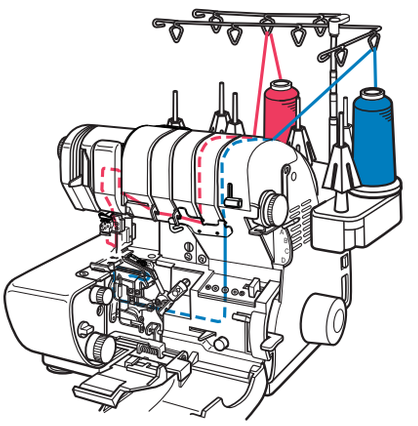


2-Thread Flatlock-Wide

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	2-2.5	7.5	A	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	LOCK		

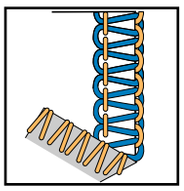


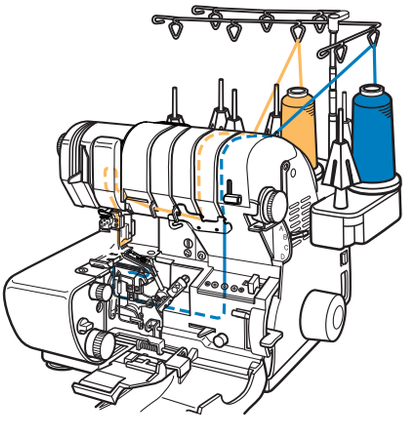


2-Thread Flatlock-Narrow

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	3-3.5	3.5	B	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

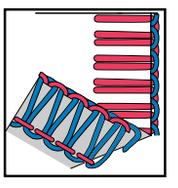


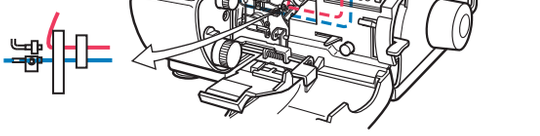


2-Thread Blanket Stitch

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	4.0	7.5	A	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

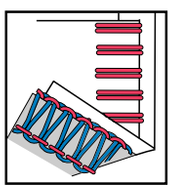


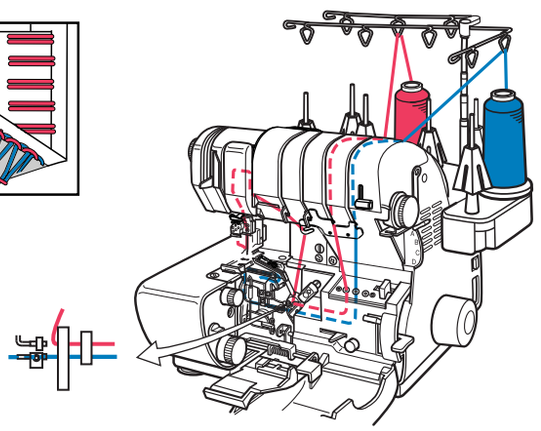


2-Thread Ladder Stitch

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	4.0	7.5	A	O	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

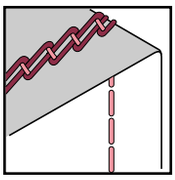




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CHAIN / COVER STITCH

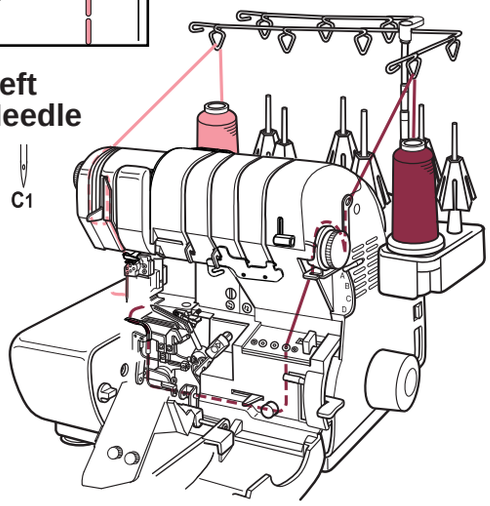
Chain Stitch-Left / Center / Right Needle



Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension	Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper
3	—	—	—	4-6	CHAIN	down / up	LOCK		—

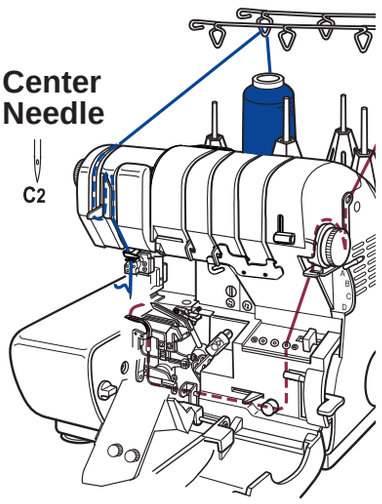
Left Needle

C1



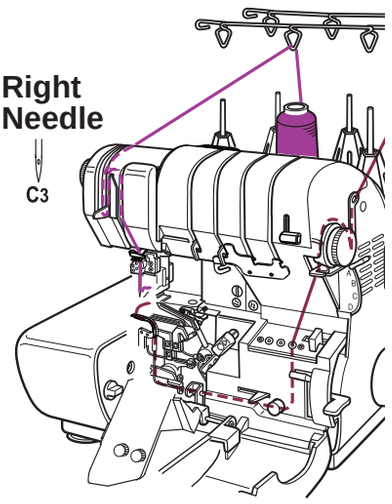
Center Needle

C2



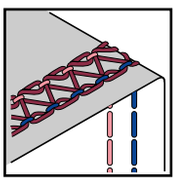
Right Needle

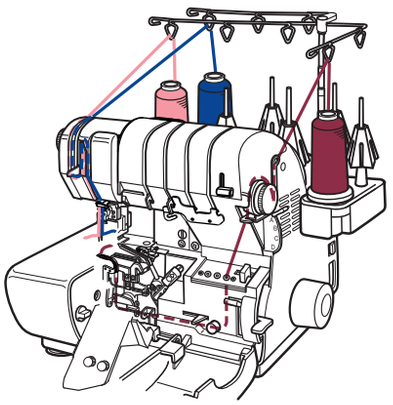
C3



Cover Stitch-Narrow Left

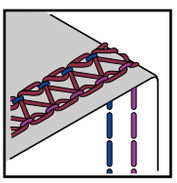
C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension	Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper
	3	—	—	—	4-6	COVER	down / up	LOCK		—

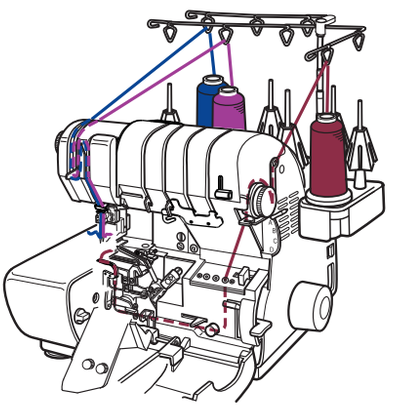




Cover Stitch-Narrow Right

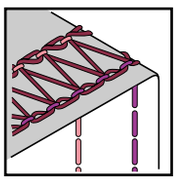
C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension	Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper
	3	—	—	—	4-6	COVER	down / up	LOCK		—

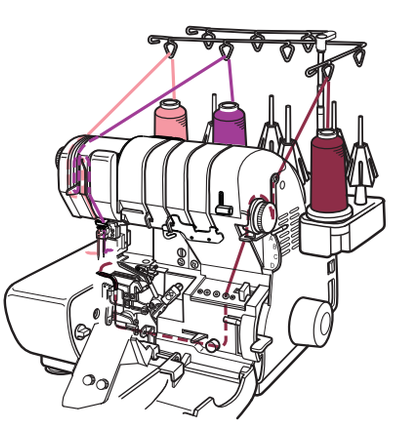




Cover Stitch-Wide

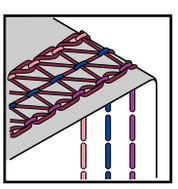
C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension	Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper
	2.5-3.5	—	—	—	4-6	COVER	down / up	LOCK		—

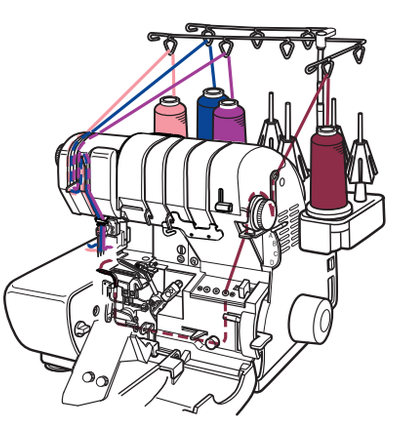




Triple Cover Stitch

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension	Upper Looper Selector	Blade Position	Sewing Table	Subsidiary Looper
	3	—	—	—	4-6	COVER	down / up	LOCK		—





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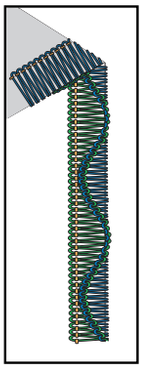
wave wave wave wave wave wave wave wave wave wave wave wave wave wave wave wave

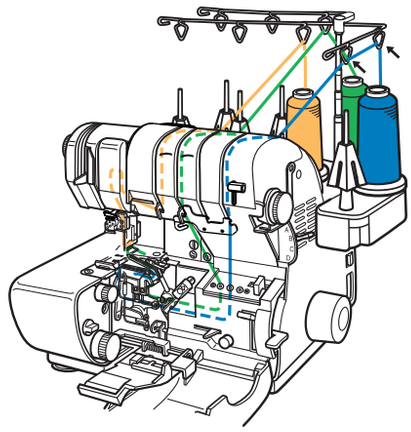
OVERLOCK COMBINATION

3-Thread Wave Stitch

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	1.0-2.5	5.0	B	W	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

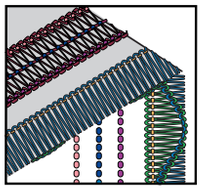


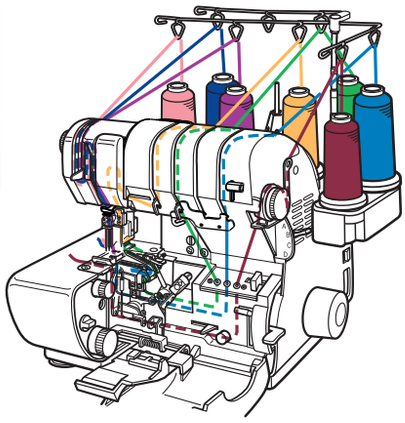


7-Thread Triple Cover + 3-Thread Wave Stitch

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	1.5-2.0	5.0	B	W	4-6	COVER

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

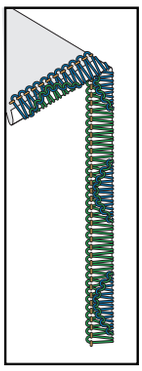


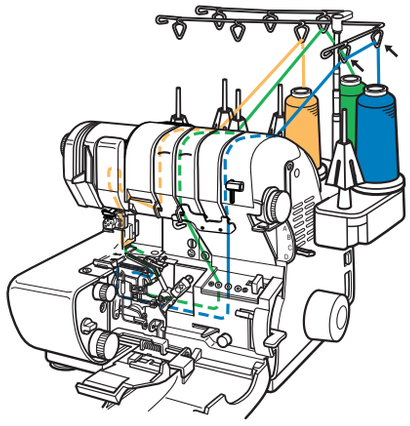


3-Thread Rolled Wave Stitch

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	1.0-1.5R	3.0-5.0	C	W	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

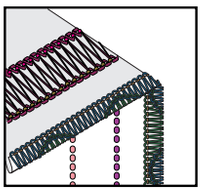


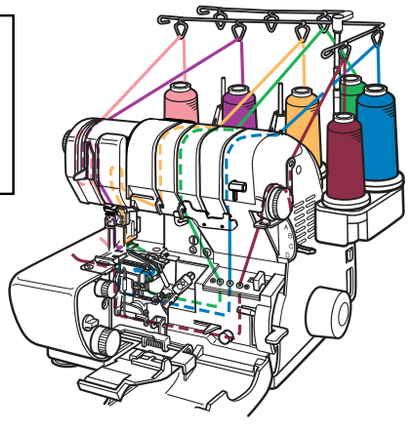


6-Thread Cover Stitch Wide + 3-Thread Rolled Wave

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	1.5-2.0R	3.5	C	W	4-6	COVER

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

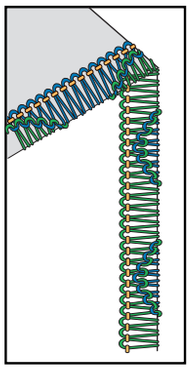


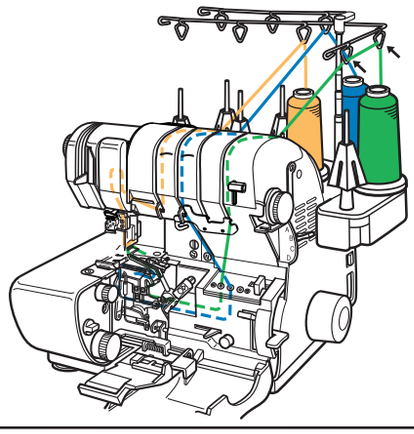


3-Thread Reversed Wave

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	1.0-2.5	5.0	B	W	—	—

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		





7-Thread Triple Cover + 3-Thread Reversed Wave

C1 C2 C3 O1 O2	Length	Width	Stitch Selector	Wave Selector	Chain Needle Tension	Chain Looper Tension
	1.5-2.0	5.0	B	W	4-6	COVER

Upper Looper Selector	Blade Position	Knife Cover	Subsidiary Looper
down **up**	up		

